

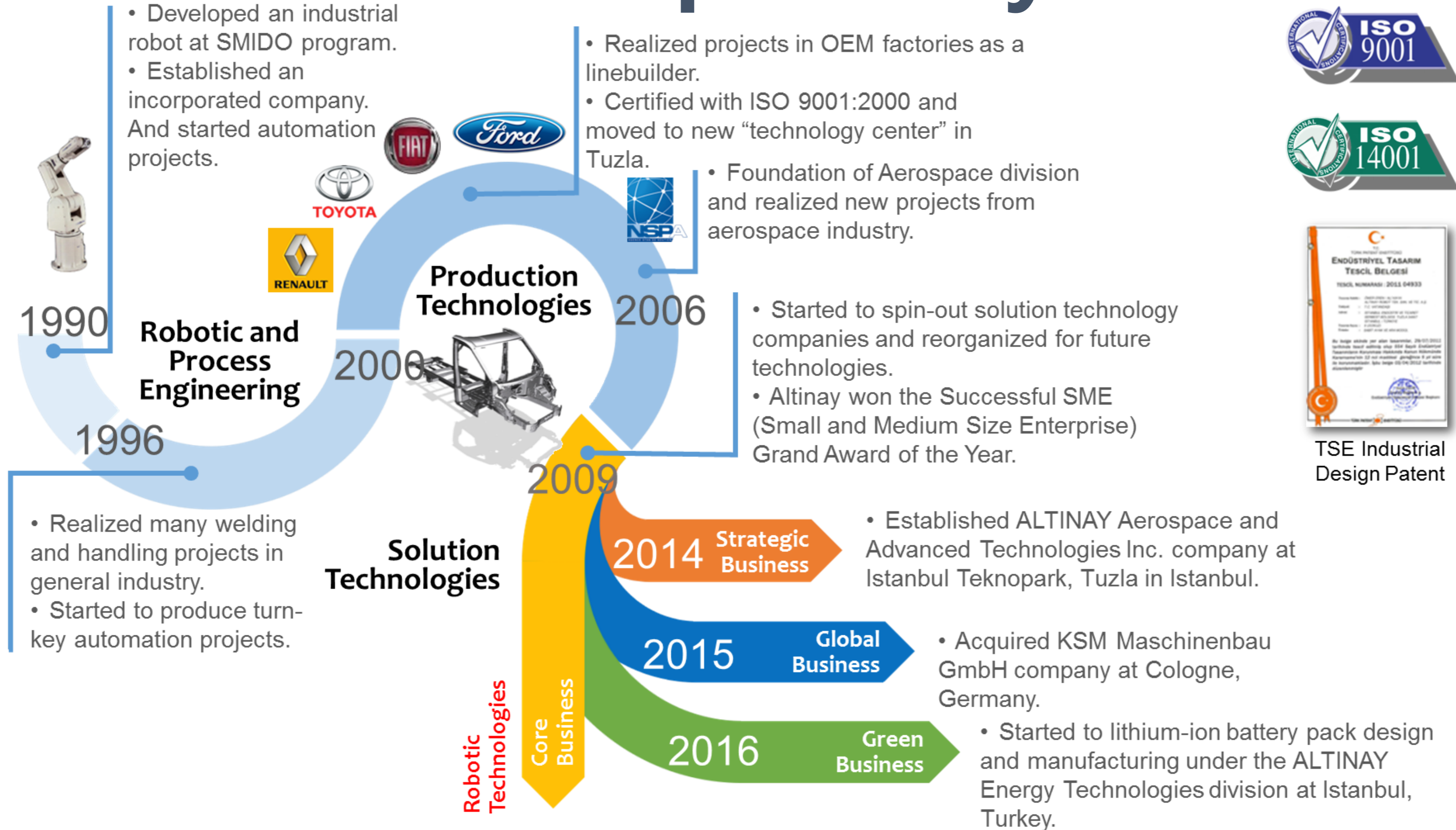


Elektromobilite ve
Enerji Teknolojileri

January 2019



Group History



TSE Industrial Design Patent

Group Structure



Production Technologies

- Production Systems
- Transfer Systems

Aerospace & Advanced Technologies

- Motion Systems
- Unmanned Systems
- Demilitarization Systems

KSM GmbH

- Test and Measurement
- Robotic Systems

Energy Technologies

- Energy Storage Systems
- e-Mobility Systems

Vehicle Technologies

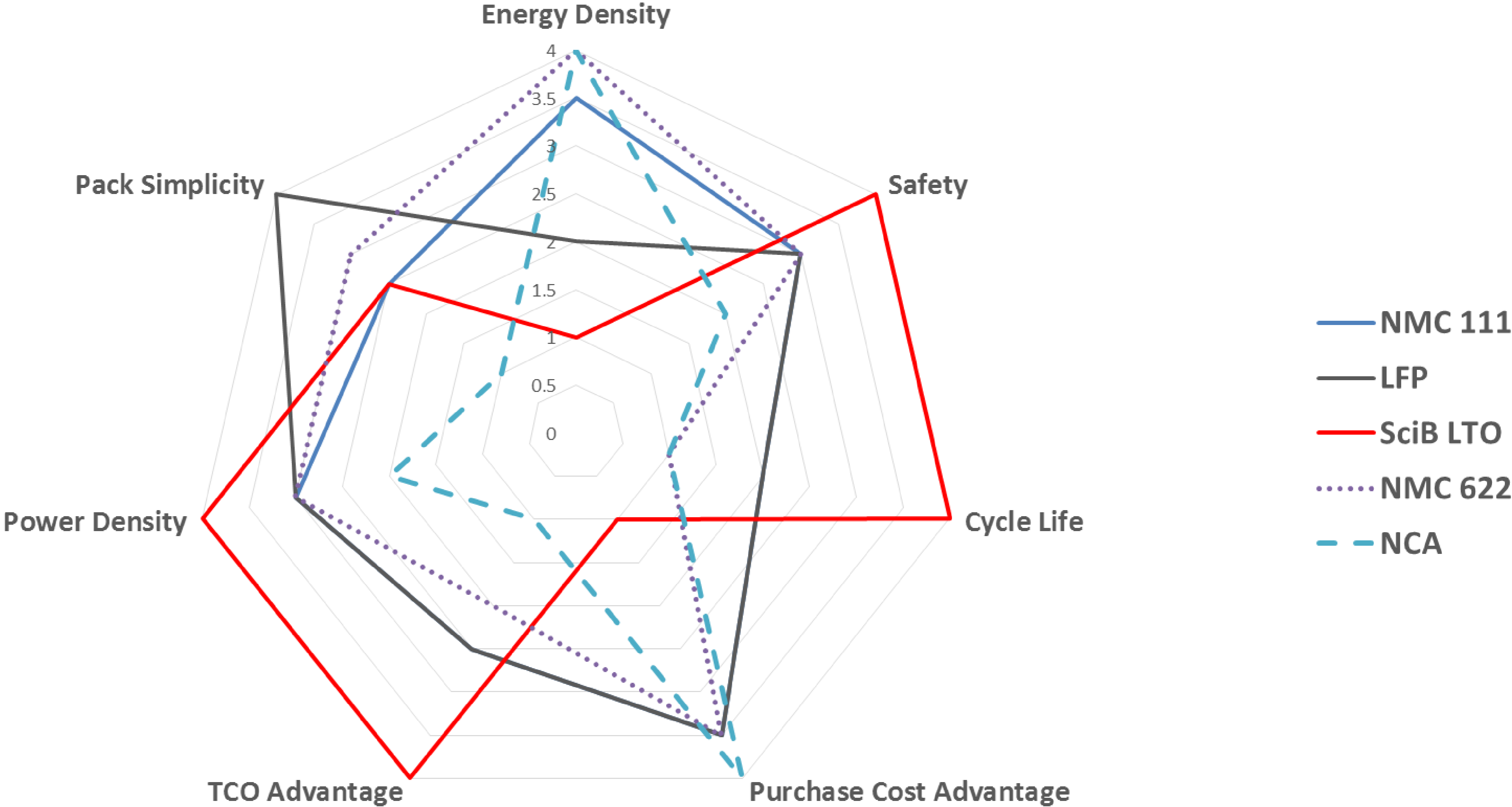
- Modification Systems

Glass ve Transfer Technologies

- Glass Processing and Transfer Systems



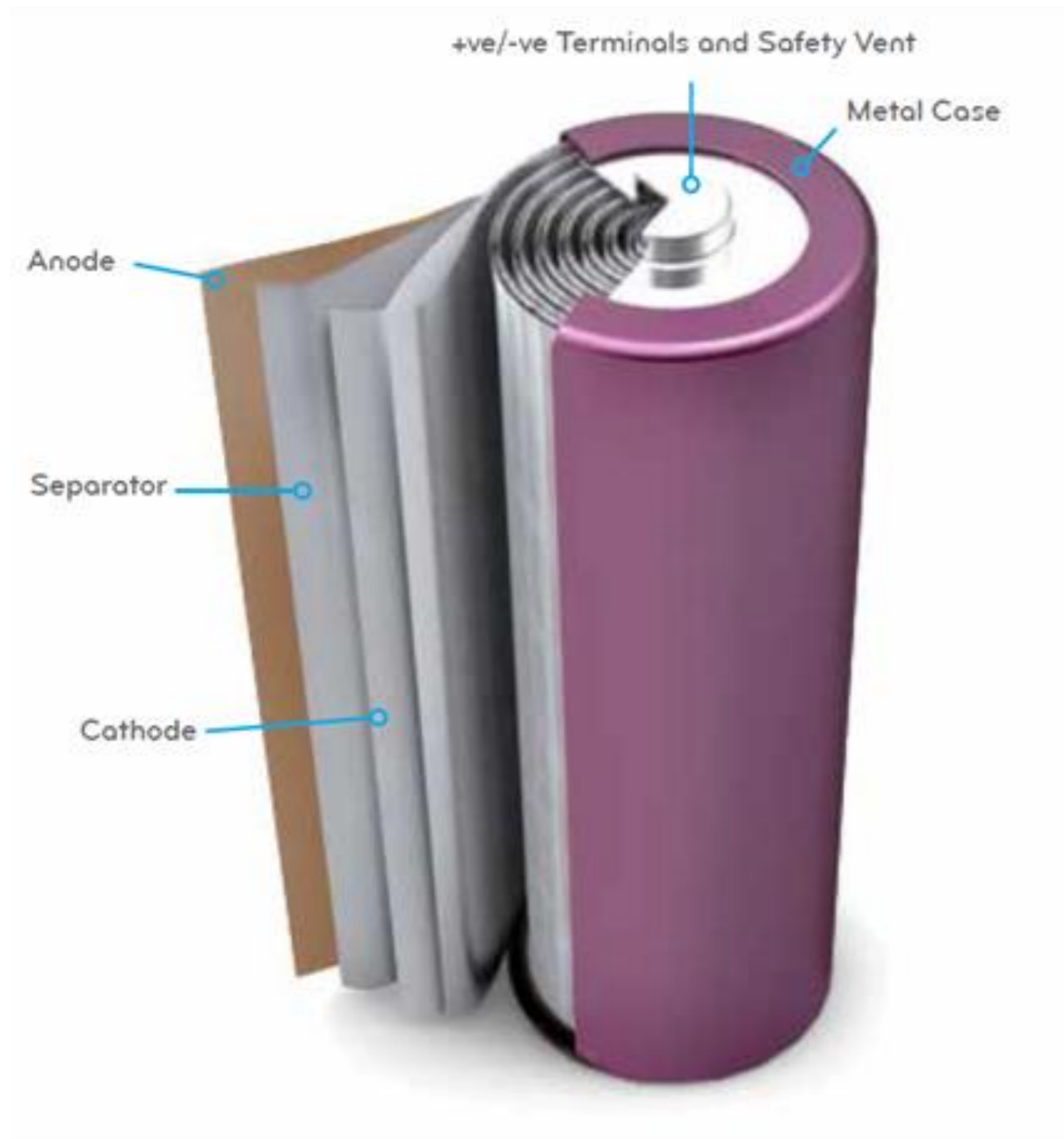
Lithium Cell



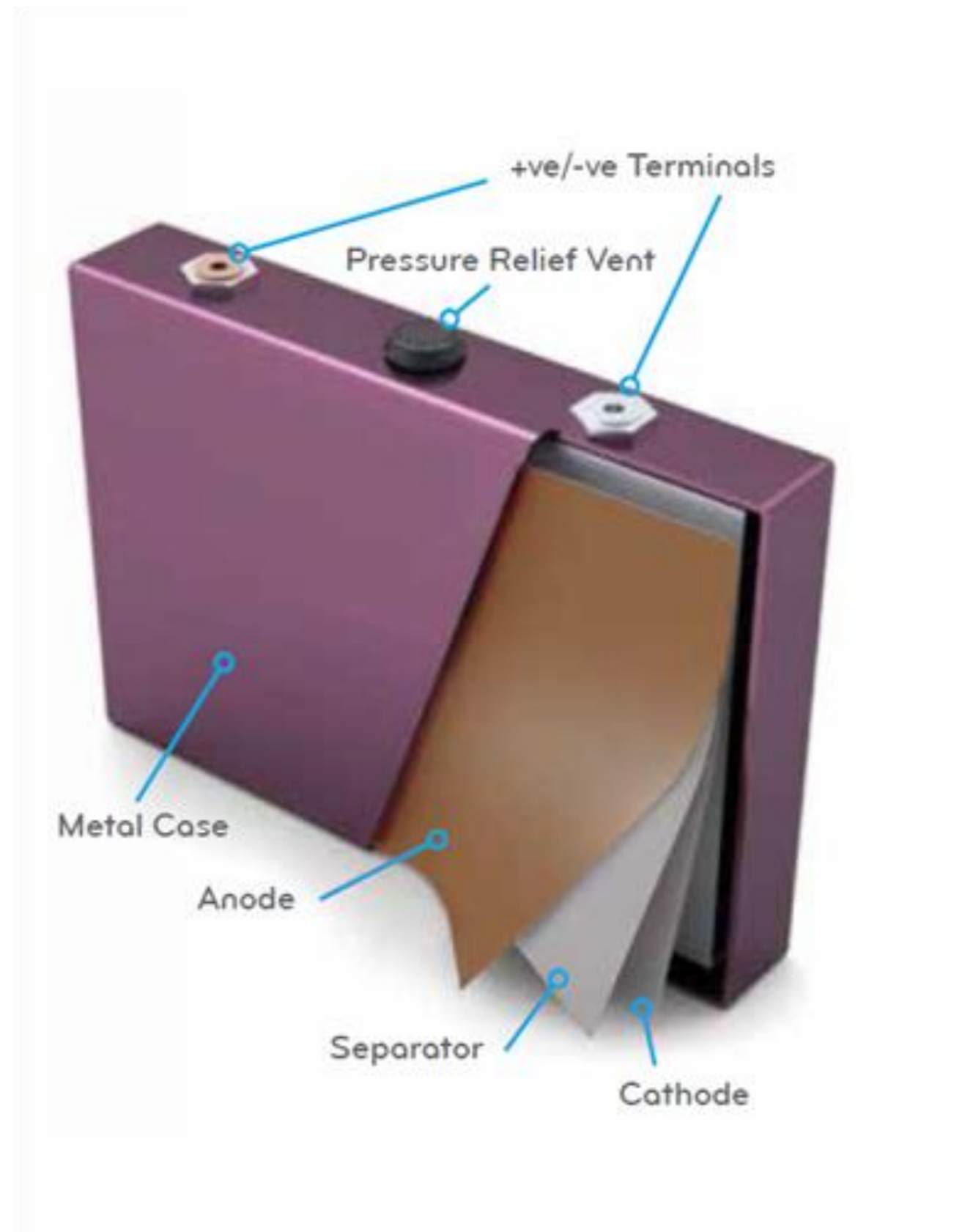
Lithium Cell



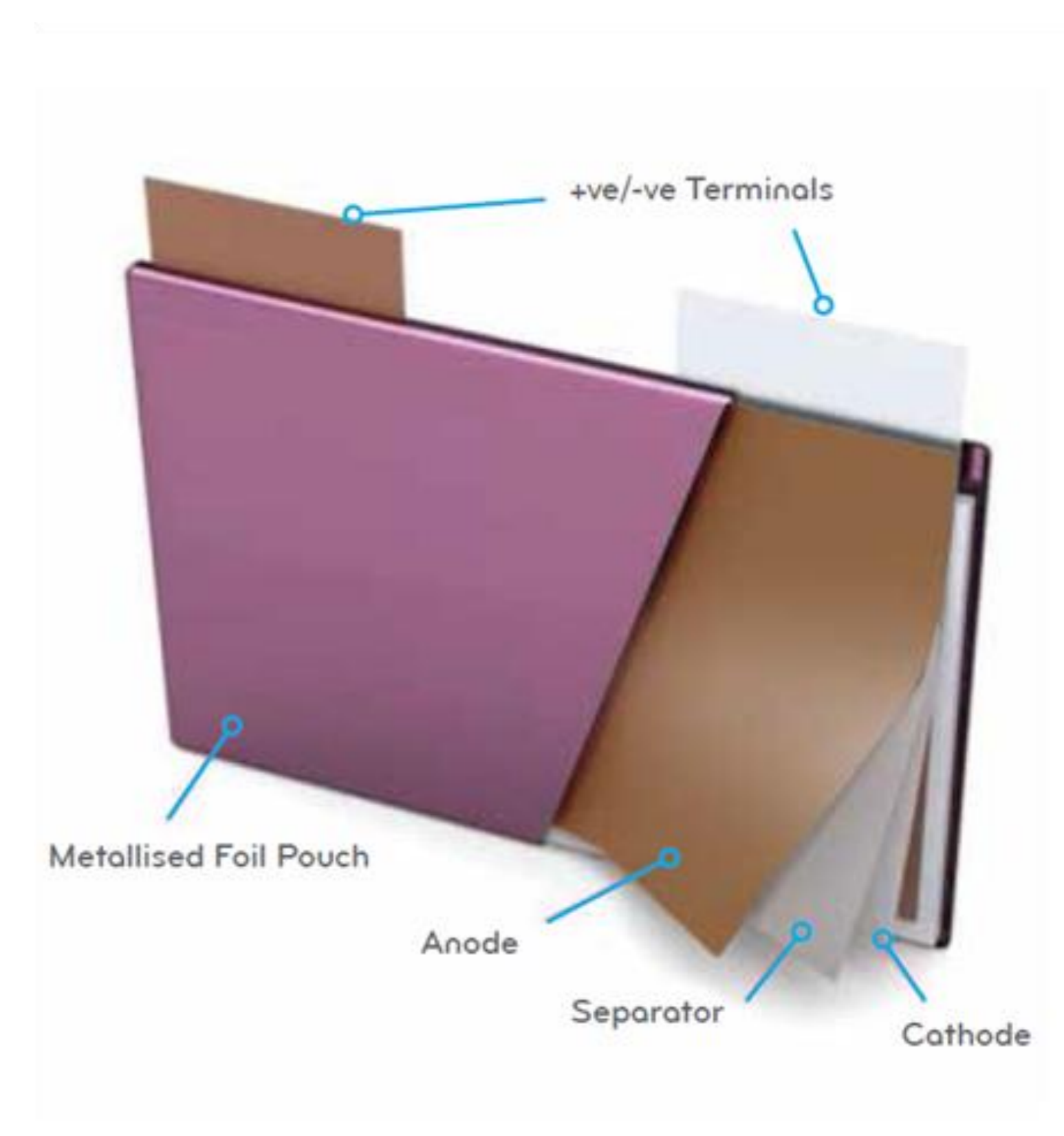
Cylindrical



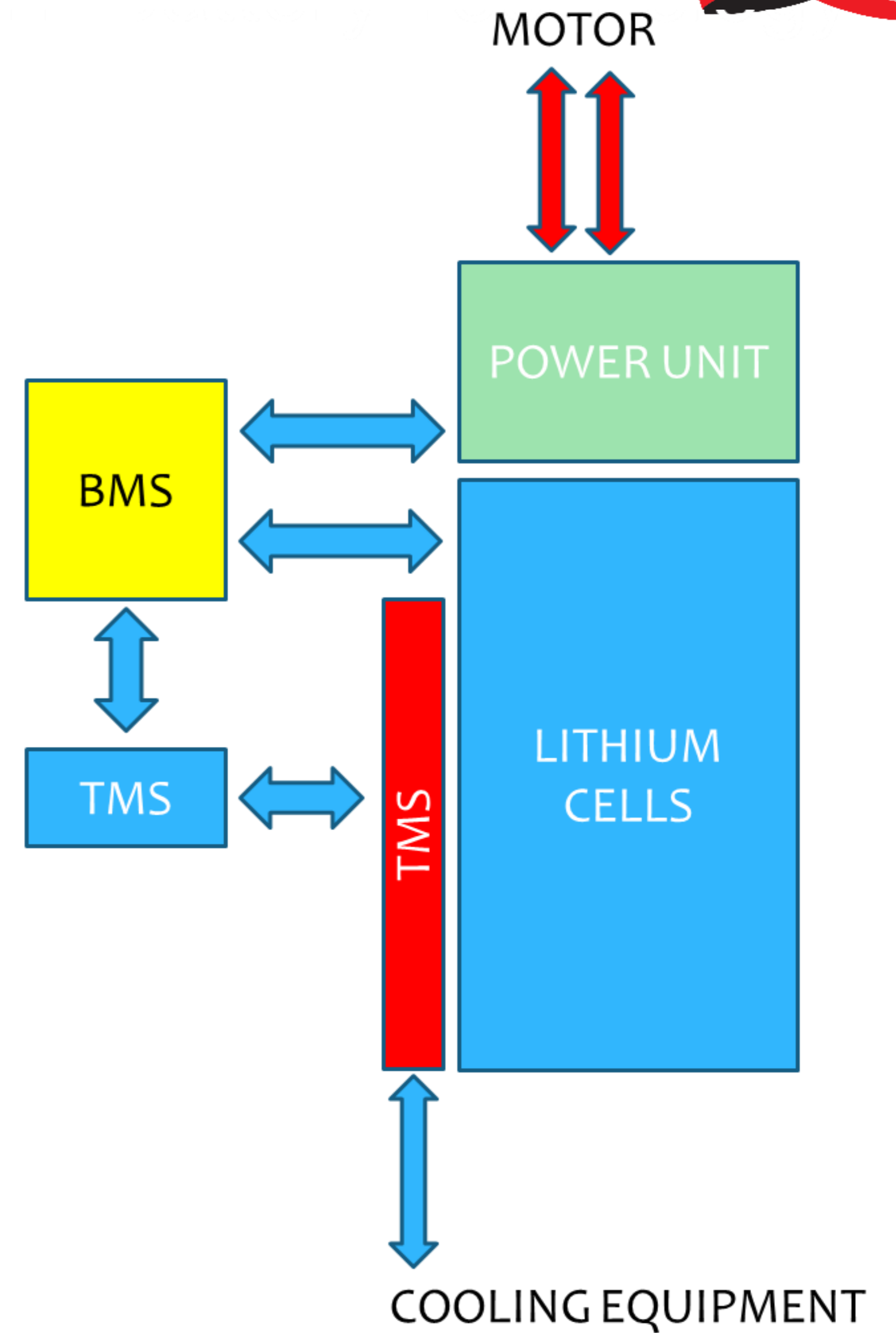
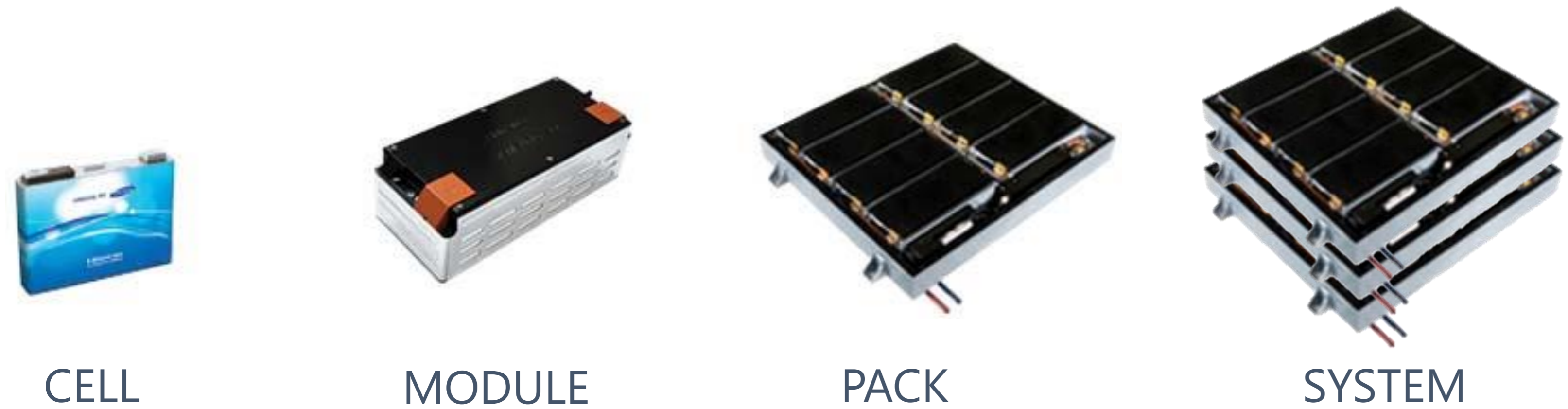
Prismatic



Pouch

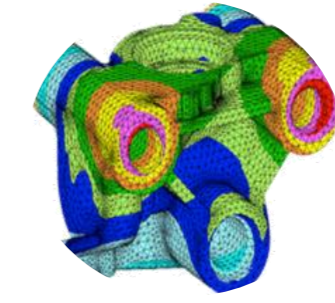
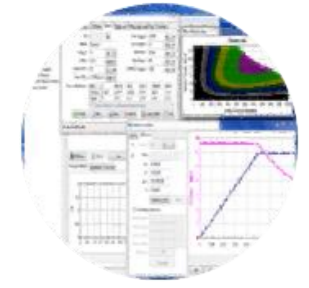


BATTERY PACK



Capabilities

e-mobility



route with stops height information

Preliminary Design Simulation

boundary conditions vehicle parameters

Embedded HW & SW

Mechanical Design & Integration

Analysis

Test & Validation

ALTINAY ENERGY develops local and unique systems in line with its goal of becoming a global player, while improving personnel and equipment capabilities and improving quality processes while taking into account changing market and competition conditions.



Standards

e-mobility

- ✓ ISO 12405 : Electrically Propelled Road Vehicles — Test Specification for Lithium-Ion Traction Battery Packs and Systems
- ✓ ISO 16750 : Road Vehicles Environmental Conditions And Testing For Electrical And Electronic Equipment
- ✓ ISO 6469 : Electrically Propelled Road Vehicles — Safety Specifications.
- ✓ UN ECE R10.5 : Uniform Provisions Concerning The Approval of Vehicles With Regard to Electromagnetic Compatibility
- ✓ UN ECE R100.2 : Uniform Provisions Concerning The Approval of Vehicles With Regard to Specific Requirements for the Electric Power Train
- ✓ AEC - Q100: Failure Mechanism Based Stress Test Qualification For Integrated Circuits
- ✓ AEC - Q101: Failure Mechanism Based Stress Test Qualification For Discrete Semiconductors
- ✓ AEC - Q200: Stress Test Qualification For Passive Components
- ✓ IPC-7351 : Generic Requirements for Surface Mount Design and Land Pattern Standard





Low Volume
Climatic Chamber



Cell Tester



High Power

Battery Tester
2 X 1000V, 600A
250kW



High Volume

Climatic Chamber
W2350xH1000xD1500(mm)



Thermal
Simulator

Battery Test Laboratory

e-mobility

For **Battery Development** activities, there is a laboratory in the company where ESD measures are taken and various test and measurement devices are located. There are various devices such as chargers for various battery types, adjustable and programmable discharge device, adjustable DC power supply, oscilloscope, precision multimeter, as well as test cabinets.

SYSTEM AND SUBSYSTEM PERFORMANCE TESTS



SYSTEM AND SUBSYSTEM CLIMATIC TESTS



-60Deg C ~150 Deg C (adjustable)
10% to 98%R.H(10%R.H when 65C° to 85C°)



VIBRATION TEST

e-mobility



SHOCK TEST

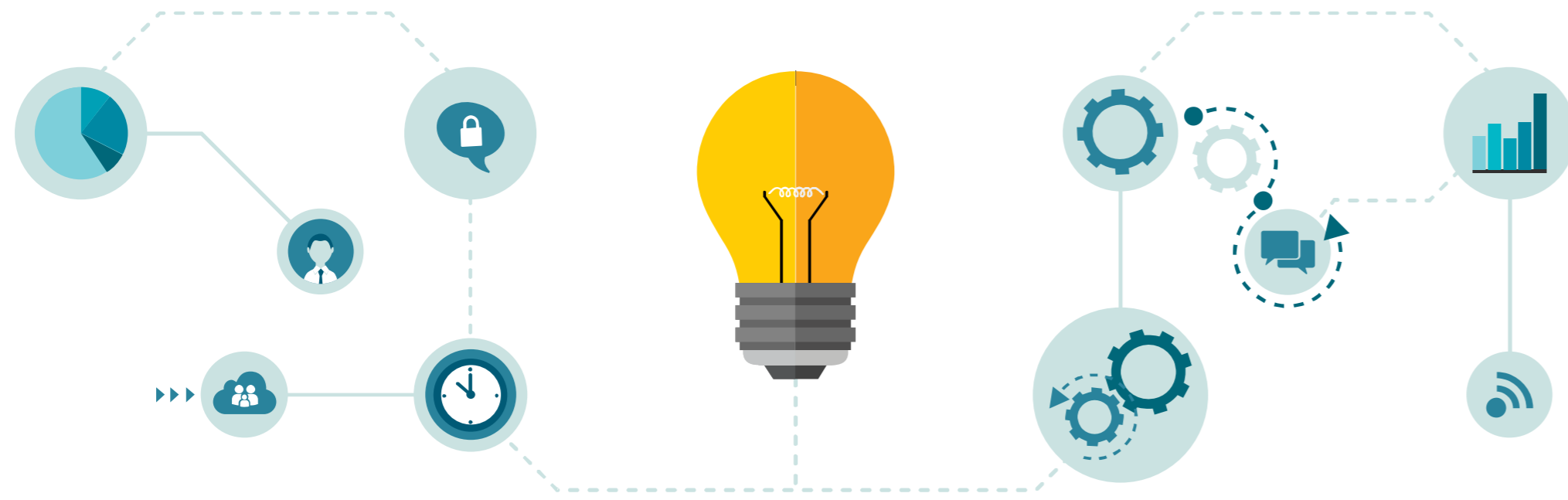
e-mobility



FIRE TEST

e-mobility

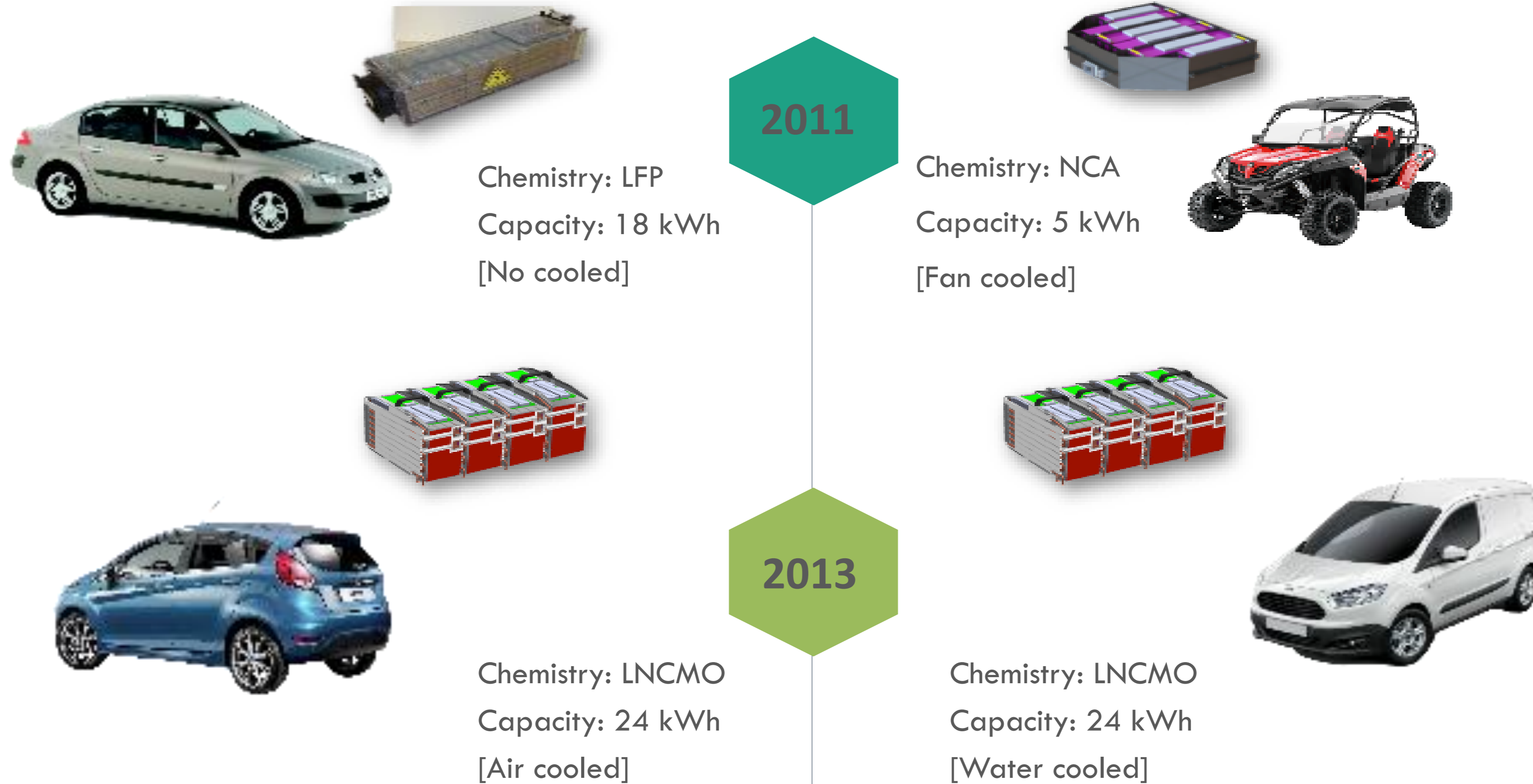




APPLICATIONS

Battery Roadmap

e-mobility

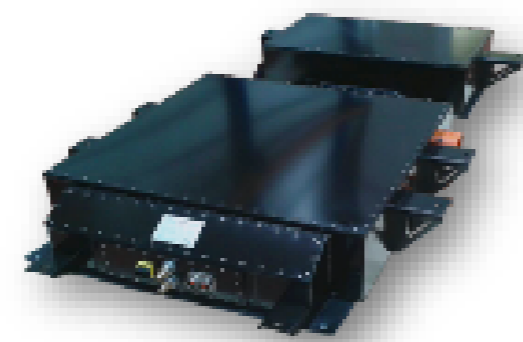


2015



Chemistry: N CA
Capacity: 8 kWh
[No cooled]

2016



Chemistry: LNCMO
Capacity: 29 kWh
[Water cooled]



Chemistry: LTO
Capacity: 70 kWh
[Air cooled]

2017



Chemistry: LTO
Capacity: 111.7 kWh
[Air cooled]



Chemistry: LNCMO
Capacity: 27 kWh
[Water cooled]



Chemistry: LTO
Capacity: 28 kWh
[Water cooled]

2018



Chemistry: LNCMO
Capacity: 54 kWh
[Water cooled]



Chemistry: LTO
Capacity: 28 kWh
[Water cooled]



Chemistry: LNCMO
Capacity: 0.6 kWh
[Water cooled]

BOMBUS Battery Series

e-mobility



LTO 280



Battery Pack Specifications

Capacity	46 Ah
Cell Configuration	264S2P
Installed Energy	27.9 kWh
Nominal Voltage	607.2 VDC
Charge Current	276 A (6C)
Max. Charge Current	400 A (10 s.)
Discharge Current	276 A (6C)
Max. Discharge Current	400 A(10 s.)
Weight	480 kg
Dimensions	1547 x 983 x 319 mm
Cooling	Liquid
DC Resistance (DC 10 sn. SOC 50%)	140 mOhm
Communication Protocol	CAN 2.0A
Operating Supply Voltage (BMS...)	18 – 32 VDC
Power Consumption on LV – Active	< 470 mA
Power consumption on LV - Sleep	< 400 uA
Balance	Passive Balance
Protection	IP67

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BATTERY

BOMBUS Battery Series

e-mobility



Battery Pack Specifications

Capacity	88 Ah
Cell Configuration	168S2P
Installed Energy	54 kWh
Nominal Voltage	613.2 VDC
Charge Current	164 A
Max. Charge Current	200 A (10 s.)
Discharge Current	164 A
Max. Discharge Current	200 A(10 s.)
Weight	550 kg
Dimensions	1613 x 941 x 341 mm
Cooling	Liquid
AC Impedance (1kHz)	84 mOhm
Communication Protocol	CAN 2.0A
Operating Supply Voltage (BMS...)	18 – 32 VDC
Power Consumption on LV – Active	< 240 mA
Power consumption on LV - Sleep	< 2 mA
Balance	Passive Balance
Protection	IP6K9K



TM

NMC 540



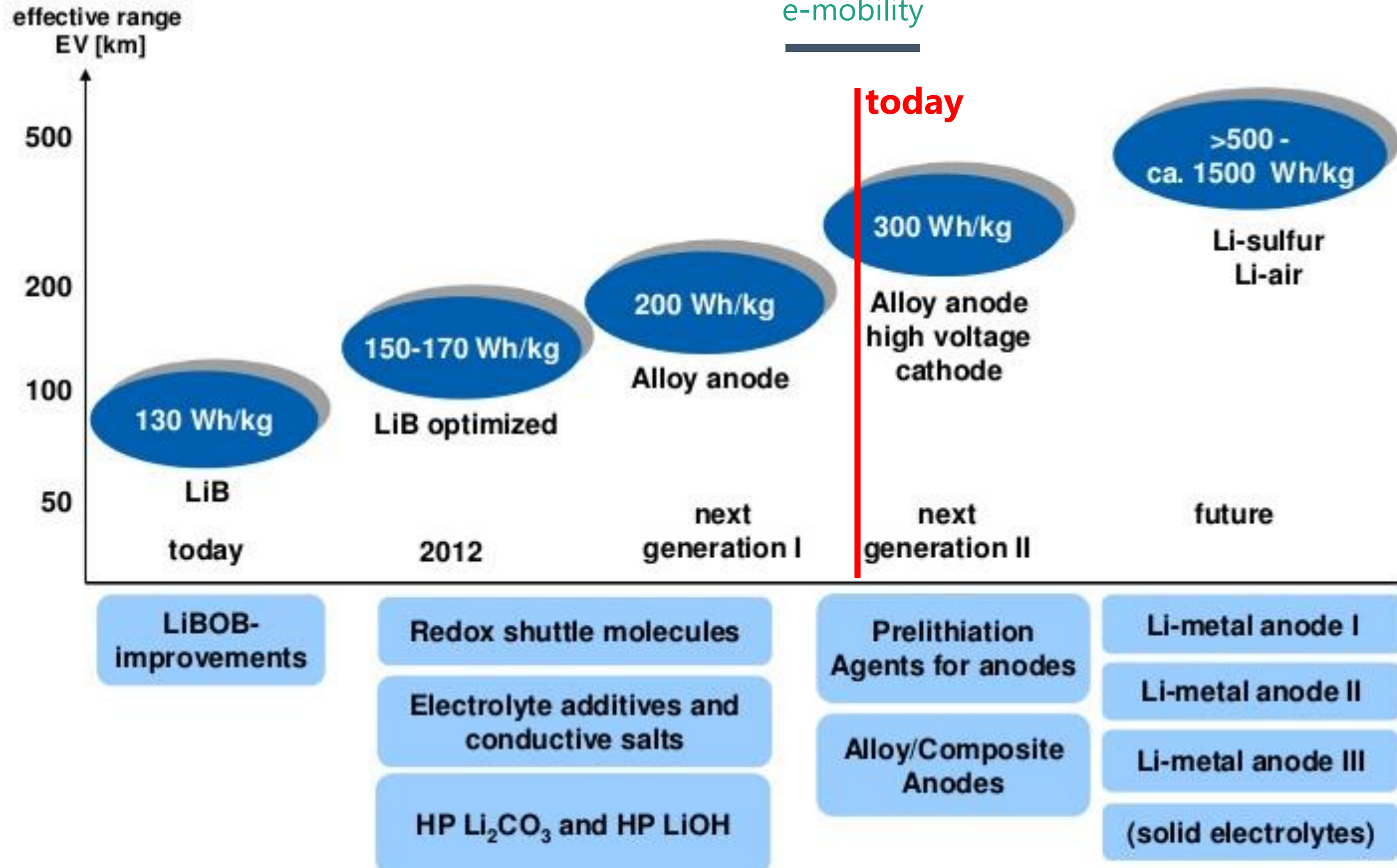
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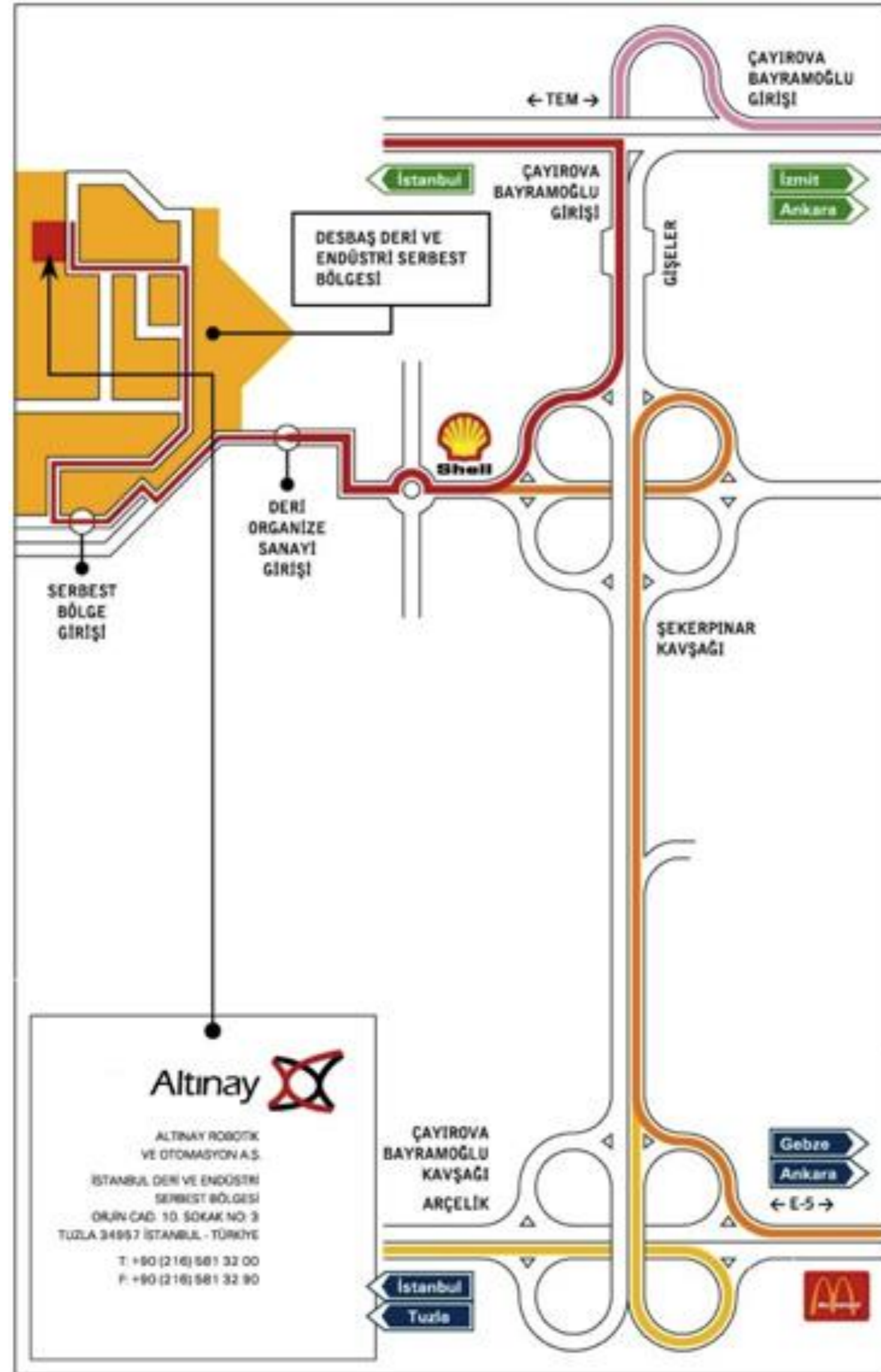
BATTERY

Future Trends

e-mobility



Contact Us



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